SECTION 1 PRODUCT AND COMPANY IDENTIFICATION

Chevron Heavy Duty PF Green Antifreeze/Coolant - Premixed 50/50

Product Use: Antifreeze/Coolant
Product Number(s): 275113
Synonyms: Chevron Heavy Duty Prediluted 50/50, Coolant/AF PF (Green) - B

Company Identification
Chevron Products Company
a division of Chevron U.S.A. Inc.
6001 Bollinger Canyon Rd.
San Ramon, CA 94583
United States of America
www.chevronlubricants.com

Transportation Emergency Response
CHEMTREC: (800) 424-9300 or (703) 527-3887

Health Emergency
Chevron Emergency Information Center: Located in the USA. International collect calls accepted. (800) 231-0623 or (510) 231-0623

Product Information
email: lubemds@chevron.com
Product Information: 1 (800) 582-3835, LUBETEK@chevron.com

SECTION 2 HAZARDS IDENTIFICATION

CLASSIFICATION: Target organ toxicant (repeated exposure): Category 2.

Signal Word: Warning

Target Organs: May cause damage to organs (Kidney) through prolonged or repeated exposure.
PRECAUTIONARY STATEMENTS:
Prevention: Do not breathe dust/fume/gas/mist/vapours/spray.
Response: Get medical advice/attention if you feel unwell.
Disposal: Dispose of contents/container in accordance with applicable local/regional/national/international regulations.

HAZARDS NOT OTHERWISE CLASSIFIED: Not Applicable

SECTION 3 COMPOSITION/ INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>COMPONENTS</th>
<th>CAS NUMBER</th>
<th>AMOUNT</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol</td>
<td>107-21-1</td>
<td>40 - 60 %wt/wt</td>
</tr>
<tr>
<td>Sodium tetraborate, pentahydrate</td>
<td>12179-04-3</td>
<td>0.1 - &lt; 1 %wt/wt</td>
</tr>
</tbody>
</table>

SECTION 4 FIRST AID MEASURES

Description of first aid measures
Eye: No specific first aid measures are required. As a precaution, remove contact lenses, if worn, and flush eyes with water.
Skin: No specific first aid measures are required. As a precaution, remove clothing and shoes if contaminated. To remove the material from skin, use soap and water. Discard contaminated clothing and shoes or thoroughly clean before reuse.
Ingestion: If swallowed, get immediate medical attention. Do not induce vomiting. Never give anything by mouth to an unconscious person.
Inhalation: Move the exposed person to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. Get medical attention if breathing difficulties continue.

Most important symptoms and effects, both acute and delayed
IMMEDIATE HEALTH EFFECTS
Eye: Not expected to cause prolonged or significant eye irritation.
Skin: Contact with the skin is not expected to cause prolonged or significant irritation. Contact with the skin is not expected to cause an allergic skin response. Not expected to be harmful to internal organs if absorbed through the skin.
Ingestion: Toxic; may be harmful or fatal if swallowed.
Inhalation: Not expected to be harmful if inhaled. Breathing this material at concentrations above the recommended exposure limits may cause central nervous system effects. Central nervous system effects may include headache, dizziness, nausea, vomiting, weakness, loss of coordination, blurred vision, drowsiness, confusion, or disorientation. At extreme exposures, central nervous system effects may include respiratory depression, tremors or convulsions, loss of consciousness, coma or death. If this material is heated, fumes may be unpleasant and produce nausea and irritation of the eye and upper respiratory tract.

DELAYED OR OTHER HEALTH EFFECTS:
Target Organs: Contains material that may cause damage to the following organ(s) following repeated inhalation at concentrations above the recommended exposure limit:Kidney — Risk depends on duration and
level of exposure. See Section 11 for additional information.

**Indication of any immediate medical attention and special treatment needed** Not Applicable

### SECTION 5  FIRE FIGHTING MEASURES

**EXTINGUISHING MEDIA:** Use water fog, foam, dry chemical or carbon dioxide (CO2) to extinguish flames. Dry Chemical, CO2, AFFF Foam or alcohol resistant foam.

**PROTECTION OF FIRE FIGHTERS:**

**Fire Fighting Instructions:** This material will burn although it is not easily ignited. See Section 7 for proper handling and storage. For fires involving this material, do not enter any enclosed or confined fire space without proper protective equipment, including self-contained breathing apparatus.

**Combustion Products:** Highly dependent on combustion conditions. A complex mixture of airborne solids, liquids, and gases including carbon monoxide, carbon dioxide, and unidentified organic compounds will be evolved when this material undergoes combustion.

### SECTION 6  ACCIDENTAL RELEASE MEASURES

**Protective Measures:** Eliminate all sources of ignition in vicinity of spilled material.

**Spill Management:** Stop the source of the release if you can do it without risk. Contain release to prevent further contamination of soil, surface water or groundwater. Clean up spill as soon as possible, observing precautions in Exposure Controls/Personal Protection. Use appropriate techniques such as applying non-combustible absorbent materials or pumping. Where feasible and appropriate, remove contaminated soil. Place contaminated materials in disposable containers and dispose of in a manner consistent with applicable regulations.

**Reporting:** Report spills to local authorities and/or the U.S. Coast Guard's National Response Center at (800) 424-8802 as appropriate or required.

### SECTION 7  HANDLING AND STORAGE

**General Handling Information:** Do not taste or swallow antifreeze or solution. Keep out of the reach of children and animals.

**Precautionary Measures:** Do not get in eyes, on skin, or on clothing. Do not taste or swallow. Do not breathe vapor or fumes from heated material. Do not breathe vapor or fumes. Keep out of the reach of children.

**Static Hazard:** Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary but may not, by themselves, be sufficient. Review all operations which have the potential of generating and accumulating an electrostatic charge and/or a flammable atmosphere (including tank and container filling, splash filling, tank cleaning, sampling, gauging, switch loading, filtering, mixing, agitation, and vacuum truck operations) and use appropriate mitigating procedures.

**Container Warnings:** Container is not designed to contain pressure. Do not use pressure to empty container or it may rupture with explosive force. Empty containers retain product residue (solid, liquid, and/or vapor) and can be dangerous. Do not pressurize, cut, weld, braze, solder, drill, grind, or expose such containers to heat, flame, sparks, static electricity, or other sources of ignition. They may explode and cause injury or death. Empty containers should be completely drained, properly closed, and promptly returned to a drum reconditioner or disposed of properly.

**General Storage Information:** Do not store in open or unlabeled containers.
SECTION 8  EXPOSURE CONTROLS/PERSONAL PROTECTION

GENERAL CONSIDERATIONS:
Consider the potential hazards of this material (see Section 3), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

ENGINEERING CONTROLS:
Use process enclosures, local exhaust ventilation, or other engineering controls to control airborne levels below the recommended exposure limits. Use in a well-ventilated area.

PERSONAL PROTECTIVE EQUIPMENT
Eye/Face Protection: No special eye protection is normally required. Where splashing is possible, wear safety glasses with side shields as a good safety practice.
Skin Protection: No special protective clothing is normally required. Where splashing is possible, select protective clothing depending on operations conducted, physical requirements and other substances in the workplace. Suggested materials for protective gloves include: Natural rubber, Neoprene, Nitrile Rubber, Polyvinyl Chloride (PVC or Vinyl).
Respiratory Protection: Determine if airborne concentrations are below the recommended occupational exposure limits for jurisdiction of use. If airborne concentrations are above the acceptable limits, wear an approved respirator that provides adequate protection from this material, such as: No respiratory protection is normally required. Air-Purifying Respirator for Organic Vapors, Dusts and Mists.

Use a positive pressure air-supplying respirator in circumstances where air-purifying respirators may not provide adequate protection.

Occupational Exposure Limits:

<table>
<thead>
<tr>
<th>Component</th>
<th>Agency</th>
<th>TWA</th>
<th>STEL</th>
<th>Ceiling</th>
<th>Notation</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ethylene Glycol</td>
<td>ACGIH</td>
<td>--</td>
<td>--</td>
<td>100 mg/m3</td>
<td>--</td>
</tr>
<tr>
<td>Sodium tetraborate, pentahydrate</td>
<td>ACGIH</td>
<td>2 mg/m3</td>
<td>6 mg/m3</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Consult local authorities for appropriate values.

SECTION 9  PHYSICAL AND CHEMICAL PROPERTIES

Attention: the data below are typical values and do not constitute a specification.

Color: Green
Physical State: Liquid
Odor: Faint or Mild
Odor Threshold: No data available
pH: No data available
Vapor Pressure: 0.12 mmHg (Typical) @ 20 °C (68 °F)
Vapor Density (Air = 1): 2.1
Initial Boiling Point: 108.9°C (228°F)
**Solubility:** Miscible  
**Freezing Point:** -34°C (-29.2°F)  
**Specific Gravity:** 1.08 @ 15.6°C (60.1°F) / 15.6°C (60.1°F)  
**Density:** No data available  
**Viscosity:** No data available  
**Evaporation Rate:** No data available  
**Decomposition temperature:** No Data Available  
**Octanol/Water Partition Coefficient:** No data available

**FLAMMABLE PROPERTIES:**  
**Flammability (solid, gas):** No Data Available  
**Flashpoint:** Not Applicable  
**Autoignition:** No data available  
**Flammability (Explosive) Limits (% by volume in air):** Lower: No data available  
Upper: No data available

**SECTION 10 STABILITY AND REACTIVITY**

**Reactivity:** May react with strong acids or strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.  
**Chemical Stability:** This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.  
**Incompatibility With Other Materials:** Not applicable  
**Hazardous Decomposition Products:** Aldehydes (Elevated temperatures), Ketones (Elevated temperatures)  
**Hazardous Polymerization:** Hazardous polymerization will not occur.

**SECTION 11 TOXICOLOGICAL INFORMATION**

**Information on toxicological effects**  
**Serious Eye Damage/Irritation:** The eye irritation hazard is based on evaluation of data for product components.  
**Skin Corrosion/Irritation:** The skin irritation hazard is based on evaluation of data for product components.  
**Skin Sensitization:** The skin sensitization hazard is based on evaluation of data for product components.  
**Acute Dermal Toxicity:** The acute dermal toxicity hazard is based on evaluation of data for product components.  
**Acute Oral Toxicity:** The acute oral toxicity hazard is based on evaluation of data for product components.  
**Acute Inhalation Toxicity:** The acute inhalation toxicity hazard is based on evaluation of data for product components.  
**Acute Toxicity Estimate:** Not Determined  
**Germ Cell Mutagenicity:** The hazard evaluation is based on data for components or a similar material.  
**Carcinogenicity:** The hazard evaluation is based on data for components or a similar material.
Reproductive Toxicity: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Single Exposure: The hazard evaluation is based on data for components or a similar material.

Specific Target Organ Toxicity - Repeated Exposure: The hazard evaluation is based on data for components or a similar material.

ADDITIONAL TOXICOLOGY INFORMATION:
This product contains diethylene glycol (DEG). The estimated oral lethal dose is about 50 cc (1.6 oz) for an adult human. DEG has caused the following effects in laboratory animals: liver abnormalities, kidney damage and blood abnormalities. It has been suggested as a cause of the following effects in humans: liver abnormalities, kidney damage, lung damage and central nervous system damage.

This product contains ethylene glycol (EG). The toxicity of EG via inhalation or skin contact is expected to be slight at room temperature. The estimated oral lethal dose is about 100 cc (3.3 oz.) for an adult human. Ethylene glycol is oxidized to oxalic acid which results in the deposition of calcium oxalate crystals mainly in the brain and kidneys. Early signs and symptoms of EG poisoning may resemble those of alcohol intoxication. Later, the victim may experience nausea, vomiting, weakness, abdominal and muscle pain, difficulty in breathing and decreased urine output. When EG was heated above the boiling point of water, vapors formed which reportedly caused unconsciousness, increased lymphocyte count, and a rapid, jerky movement of the eyes in persons chronically exposed. When EG was administered orally to pregnant rats and mice, there was an increase in fetal deaths and birth defects. Some of these effects occurred at doses that had no toxic effects on the mothers. We are not aware of any reports that EG causes reproductive toxicity in human beings.

SECTION 12 ECOLOGICAL INFORMATION

ECOTOXICITY
This material is not expected to be harmful to aquatic organisms. The product has not been tested. The statement has been derived from the properties of the individual components.

MOBILITY
No data available.

PERSISTENCE AND DEGRADABILITY
This material is expected to be readily biodegradable. The biodegradability of this material is based on an evaluation of data for the components or a similar material. The product has not been tested. The statement has been derived from the properties of the individual components.

POTENTIAL TO BIOACCUMULATE
Bioconcentration Factor: No data available.
Octanol/Water Partition Coefficient: No data available
Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by international, country, or local laws and regulations.

SECTION 14 TRANSPORT INFORMATION

The description shown may not apply to all shipping situations. Consult 49CFR, or appropriate Dangerous Goods Regulations, for additional description requirements (e.g., technical name) and mode-specific or quantity-specific shipping requirements.

DOT Shipping Description: PROPRIETARY ANTIFREEZE PREPARATION IN NON-BULK PACKAGING; NOT REGULATED FOR TRANSPORT UNDER 49 CFR

Additional Information: Bulk shipments containing a reportable quantity (RQ, 5000 pounds or more) of ethylene glycol in a single packaging are transported as hazardous material. The shipping description is: UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (ETHYLENE GLYCOL CONTAINS BITTERANT), 9, III, RQ (ETHYLENE GLYCOL)

IMO/IMDG Shipping Description: NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORTATION UNDER THE IMDG CODE

ICAO/IATA Shipping Description: Anti-freeze Preparations, Proprietary; NOT REGULATED AS DANGEROUS GOODS FOR TRANSPORT UNDER ICAO

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC code:
Not applicable

SECTION 15 REGULATORY INFORMATION

EPCRA 311/312 CATEGORIES:
1. Immediate (Acute) Health Effects: NO
2. Delayed (Chronic) Health Effects: YES
3. Fire Hazard: NO
4. Sudden Release of Pressure Hazard: NO
5. Reactivity Hazard: NO

REGULATORY LISTS SEARCHED:
01-1=IARC Group 1
01-2A=IARC Group 2A
01-2B=IARC Group 2B
02=NTP Carcinogen
03=EPCRA 313
04=CA Proposition 65
05=MA RTK
06=NJ RTK
07=PA RTK

The following components of this material are found on the regulatory lists indicated.
Sodium tetraborate, pentahydrate 05, 06, 07
Ethylene Glycol 03, 05, 06, 07

CHEMICAL INVENTORIES:
All components comply with the following chemical inventory requirements: AICS (Australia), DSL

Revision Number: 5
Revision Date: MARCH 17, 2015
Chevron Heavy Duty PF Green
Antifreeze/Coolant - Premixed 50/50
SDS: 23726
(Canada), EINECS (European Union), IECSC (China), KECL (Korea), PICCS (Philippines), TSCA (United States).

One or more components does not comply with the following chemical inventory requirements: ENCS (Japan).

NEW JERSEY RTK CLASSIFICATION:
Under the New Jersey Right-to-Know Act L. 1983 Chapter 315 N.J.S.A. 34:5A-1 et. seq., the product is to be identified as follows: Refer to components listed in Section 3.

SECTION 16 OTHER INFORMATION

NFPA RATINGS:        Health: 2        Flammability: 1        Reactivity: 0

HMIS RATINGS:         Health: 2*       Flammability: 1       Reactivity: 0
(0-Least, 1-Slight, 2-Moderate, 3-High, 4-Extreme, PPE:- Personal Protection Equipment Index recommendation, *- Chronic Effect Indicator). These values are obtained using the guidelines or published evaluations prepared by the National Fire Protection Association (NFPA) or the National Paint and Coating Association (for HMIS ratings).

LABEL RECOMMENDATION:
Label Category : ANTIFREEZE/COOLANT 1 - AFC1

REVISION STATEMENT: This revision updates the following sections of this Safety Data Sheet: 1,15,16
Revision Date: MARCH 17, 2015

ABBREVIATIONS THAT MAY HAVE BEEN USED IN THIS DOCUMENT:

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-term Exposure Limit</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
</tr>
<tr>
<td>ACGIH</td>
<td>American Conference of Governmental Industrial Hygienists</td>
</tr>
<tr>
<td>API</td>
<td>American Petroleum Institute</td>
</tr>
<tr>
<td>HMIS</td>
<td>Hazardous Materials Information System</td>
</tr>
<tr>
<td>DOT</td>
<td>Department of Transportation (USA)</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>NCEL</td>
<td>New Chemical Exposure Limit</td>
</tr>
<tr>
<td>SCBA</td>
<td>Self-Contained Breathing Apparatus</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service Number</td>
</tr>
<tr>
<td>IMO/IMDG</td>
<td>International Maritime Dangerous Goods Code</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Protection Association (USA)</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program (USA)</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety and Health Administration</td>
</tr>
<tr>
<td>EPA</td>
<td>Environmental Protection Agency</td>
</tr>
</tbody>
</table>


The above information is based on the data of which we are aware and is believed to be correct as of the date hereof. Since this information may be applied under conditions beyond our control and with which we may be unfamiliar and since data made available subsequent to the
date hereof may suggest modifications of the information, we do not assume any responsibility for the results of its use. This information is furnished upon condition that the person receiving it shall make his own determination of the suitability of the material for his particular purpose.